

# Bellows (Boot) Kit – 134515300

## Installation Instructions

Kit contains: (1) Bellows  
(2) Spacers  
(1) Installation Instructions

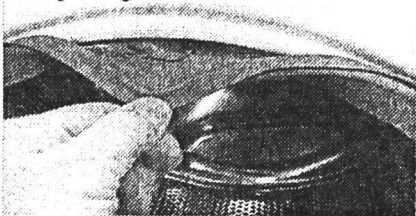
The bellows is attached to the outer tub front with a retaining spring. A wire clamp with spring secures the bellows to the washer front panel. **NOTE: The bellows can be installed with the front panel in place or removed.**

### Removing the bellows:

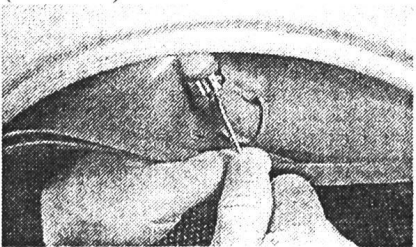
1. Disconnect the washer from the power supply.
2. Insert a small flat blade screwdriver between the bellows and the spring of the clamp.
3. Gently pulling down and out on the spring, work the wire clamp off the bellows.



4. Starting at the 12 o'clock position, pull the outer lip of the bellows off the front panel and push it into the opening of the tub.

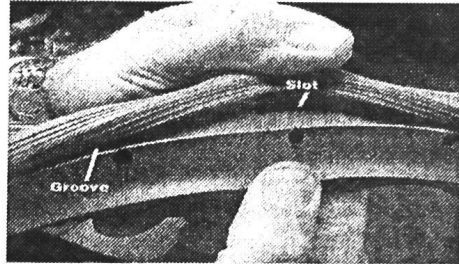


5. Locate the hose and clamp at the top of the bellows.
6. To release the tabs on the clamp, insert a small flat blade screwdriver between the ribs of the clamp (as shown) and twist.

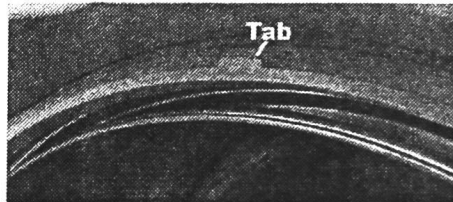


7. Remove the hose and clamp from the bellows.
8. Using both hands, grab onto the bellows at the top of the opening to the tub and pull downward and toward you with slow steady pressure. As the bellows is pulled free from the outer lip of the tub (at the top), the coiled spring that holds the bellows from the groove behind the lip around the opening to the front shell will become visible. Continue pulling on the bellows until it and the spring come off.

### Installing the bellows:



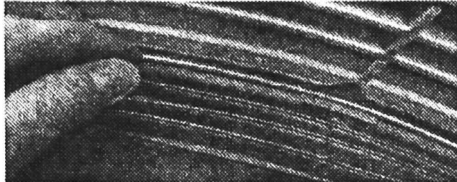
1. The bellows has a groove that will have to be folded onto the lip on the front tub shell. To start this, examine the new bellows and locate the slot in the groove that corresponds to the tab on the tub shell at the 12 o'clock position.
2. Locate and lubricate (dishwashing liquid) the lip on the front shell.



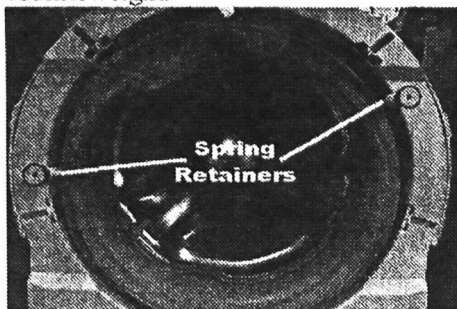
3. Install the groove of the bellows over the lip of the front shell starting at the 12 o'clock position.

**Installing the spring:**

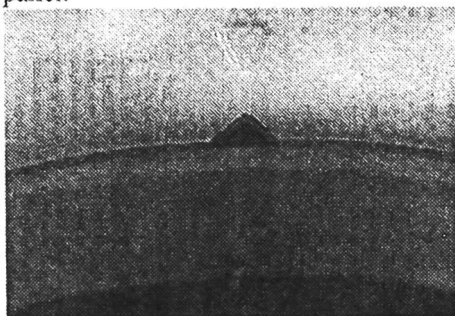
4. Push the spring down into the groove just forward from where the boot contacts the front tub shell at about the 12 o'clock position.



5. Work the spring into the groove to about the 2 o'clock position and install one of the spacers between the spring (in its groove) and the counterweight.



6. Going to the left, work the spring into the groove to about the 9 o'clock position. Install the other spacer between the spring (in its groove) and the counterweight.
7. Continue working the spring into the groove all the way around the bellows. Remove the spacers.
8. Reinstall the hose and clamp previously removed.
9. Starting at the 12 o'clock position, reinstall the bellows onto the front panel making sure there are no wrinkles. If large wrinkles exist, this may pool water in the boot and dribble onto the floor when the door is opened. NOTE: The arrow on the bellows must match up with the arrow on the front panel.



10. Starting at the 12 o'clock position, reinstall the wire/spring clamp into the groove at the top of the bellows. Work the clamp into the groove all the way around the boot making sure the clamp is oriented to the 6 o'clock position.



11. Close the door to assure proper sealing of the boot to the door. Run the washer to check for leaks.